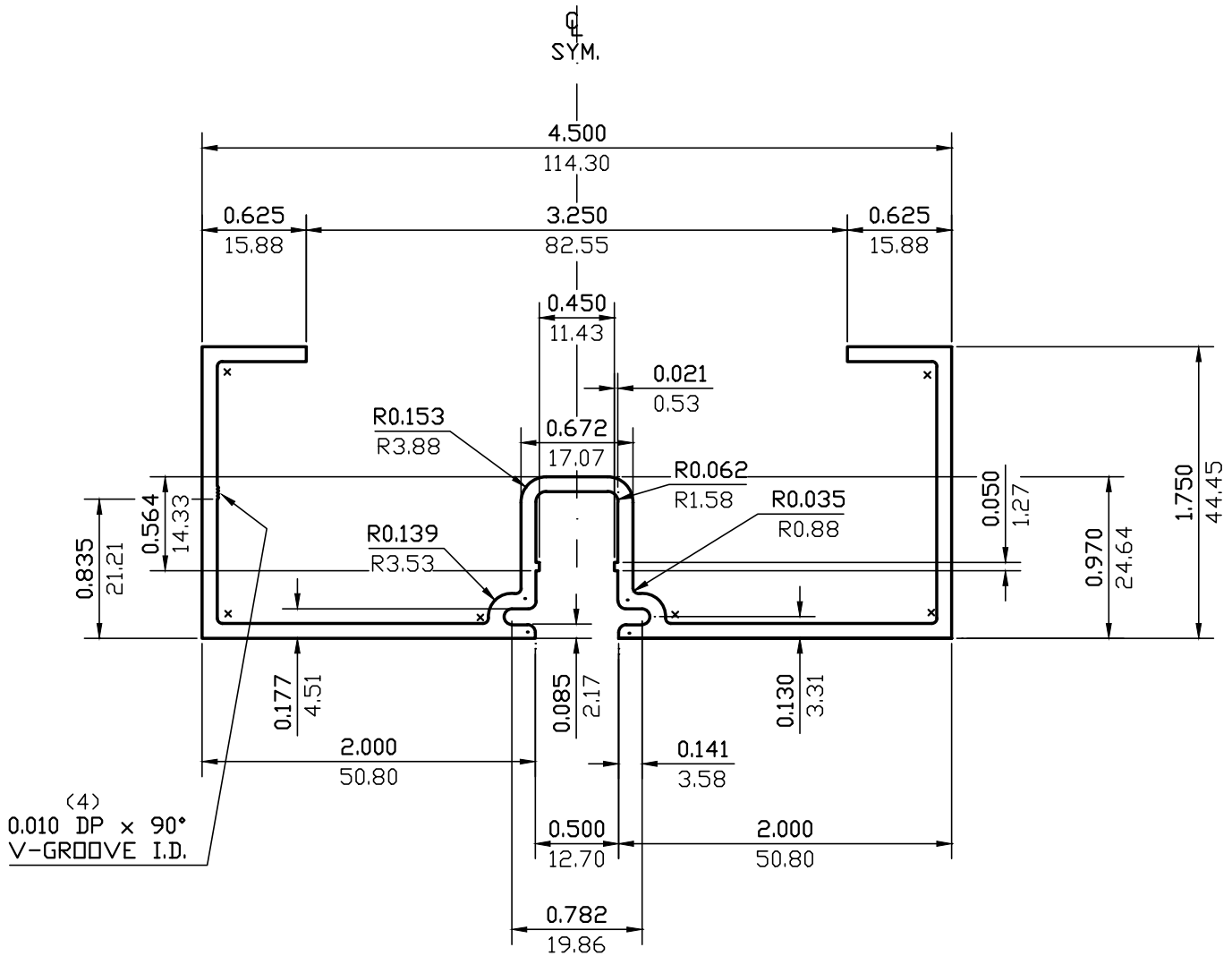


NOTE: BREAK ALL CORNERS WITH 0.015" (.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER	CAN ART OPEN	DIE No.	ES05316
DESCRIPTION			PROPOSAL No.	S-2397
OPEN BACK FLUSHLINE				



NOTE:
 (x) = R0.031 (R0.79) (6)
 (·) = R0.047 (R1.19) (4)

WALL THICKNESS 0.090 (2.29) EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY	
EST.AREA	0.979	IN. ²	EST.AREA 632	MM. ²
EST.WT.	1.155	LBS./FT.	EST.WT. 1.720	KG/M.
EST.PER.	23.777	IN.	EST.PER. 603.9	MM.
OUT PER.		IN.	OUT PER.	MM.
C.C.D.	4.828	IN.	C.C.D. 123	MM.
FACTOR	21	FINISH	ANODIZE	ALLOY & TEMP. 6063
CKD BY		SCALE	1:1	DWN BY J.D. DATE 04/08/92

CAN ART

ALUMINUM EXTRUSION INC.

85 PARKSHORE DRIVE
 BRAMPTON, ONT L6T 5M1
 TEL. NO. (905) 791-1464
 FAX NO. (905) 791-9151
 E-MAIL: canart@canart.com

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SIGNED: _____ DATE: _____