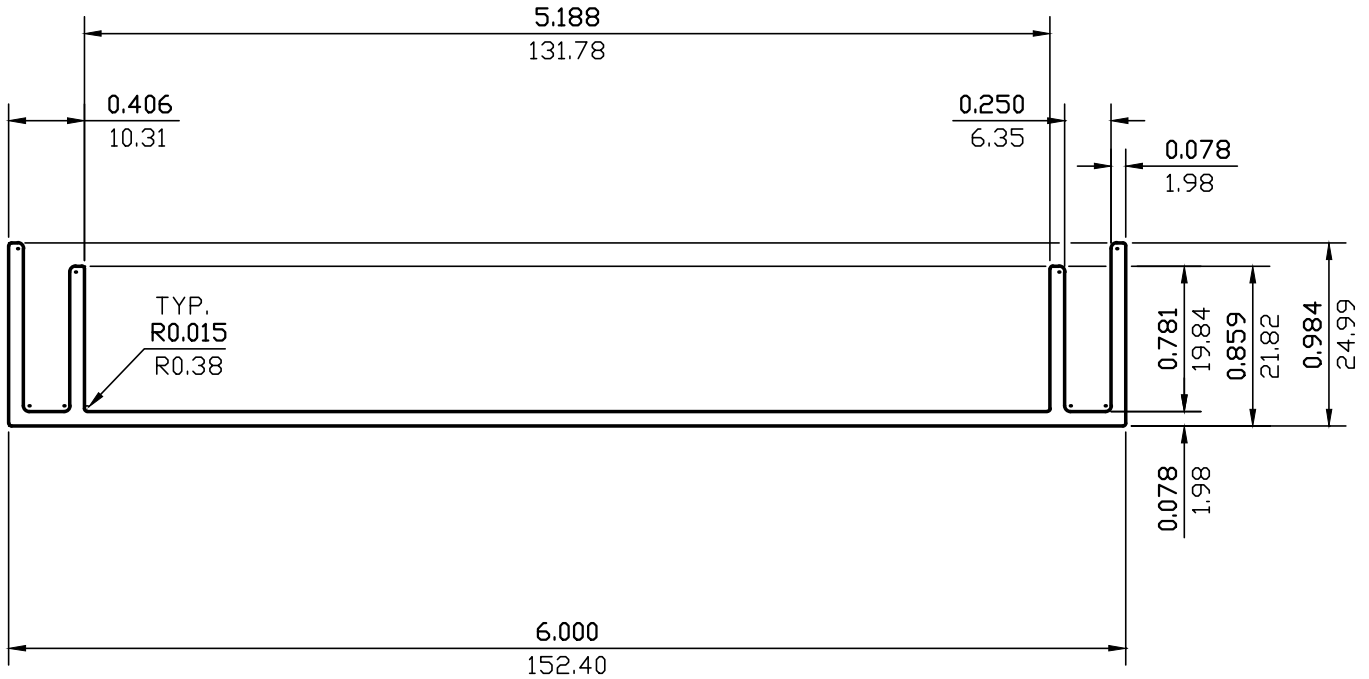


NOTE: BREAK ALL CORNERS WITH 0.015" (.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No. EX-1	CUSTOMER CAN ART OPEN	DIE No. ES10453
DESCRIPTION		PROPOSAL No. S-8831



NOTE: (.) = 0.031R

WALL THICKNESS 0.078(1.98) EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY		
04/16/02	1	UPDATED DRAWING	L.L.		
EST.AREA	0.731	IN. ²	EST.AREA	471.727	MM. ²
EST.WT.	0.863	LBS/FT.	EST.WT.	1.284	KG/M.
EST.PER.	18.798	IN.	EST.PER.	477.458	MM.
OUT PER.		IN.	OUT PER.		MM.
C.C.D.	6.080	IN.	C.C.D.	154.436	MM.
FACTOR	22	FINISH	M/F	ALLOY & TEMP.	6063-T5
CKD BY		SCALE	1:1	DWN BY	M.P.
				DATE	05/11/99

CAN ART

ALUMINUM EXTRUSION INC.

428 JUTRAS DRIVE S.
WINDSOR, ONT. N8N 5C5
TEL. NO. (519) 727-4399
FAX NO. (519) 727-6434
E-MAIL: canart@canart.com

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. CAN ART ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT CAN ART ALUMINUM FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: _____ DATE: _____